



GHS SAFETY DATA SHEET

WHOLE STILLAGE

SDS DATE: 03/10/2021

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME (GHS Product Identifier): Whole Stillage
(Other means of Identification): N/A

PRODUCT INTENDED USE AND RESTRICTION: May be used for animal feed, land application, or feedstock for anaerobic digesters

NAME, ADDRESS & TELEPHONE NUMBER OF THE RESPONSIBLE PARTY:

Company
Green Plains Trade Group LLC
1811 Aksarben Drive, Omaha, NE 68106
Phone: 402-884-8700
Email: EHSS@gpreinc.com

CHEMTREC PHONE (24HR Emergency Telephone): 1-800-424-9300 (Within U.S.A)
INTERNATIONAL CHEMTREC CALL: 1-703-527-3887
OTHER CALLS: 1-402-884-8700 (M-F, 8 AM-5 PM, Central time (U.S.A & Canada); within U.S.A)

FAX PHONE: 1-402-884-8776 (M-F, 8 AM-5 PM, Central time (U.S.A & Canada); within U.S.A)

SECTION 1 NOTES: Whole stillage is the remainder of grain fermentation residue after distillation. No ethanol is present. Stillage is 2-3% dissolved organics and 5-10% suspended organic matter in aqueous solution. No hazardous components are known to be present.

SECTION 2: HAZARDS IDENTIFICATION

GHS LABELING AND CLASSIFICATION: This product meets the definition of the following hazard classes as defined by the Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

GHS CLASSIFICATION ACCORDING TO ANNEX II:

HEALTH	ENVIRONMENTAL	PHYSICAL
Not Applicable	Not Applicable	Not Applicable
SIGNAL WORD:		NONE
SYMBOL:		Not Applicable
HAZARD STATEMENT:		Not Applicable
PRECAUTIONARY STATEMENTS:	PREVENTIVE:	Not Applicable
	RESPONSE:	Not Applicable
	STORAGE:	Not Applicable
	DISPOSAL:	Not Applicable

Any Regional Considerations: N/A

SECTION 2 NOTES: None Available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME: Water
COMMON NAME: Water
CHEMICAL FAMILY: Hydrocarbon
CHEMICAL FORMULA: H-O-H (Water)
SYNONYMS: N/A

INGREDIENT: Organic
Water

NAME	CAS#	EC#	ICSC#	% WT	% VOL
water	7732-18-5	231-791-2	N/A	85.0-100.0%	N/A
Organics	N/A	N/A	N/A	0-15.0%	N/A

CARCINOGENICITY

OSHA: NOT APPLICABLE
OTHER: N/A

ACGIH: NOT APPLICABLE

NTP: NOT APPLICABLE

IARC: NOT APPLICABLE

IMPURITIES/STABILIZING ADDITIVES IDENTIFICATION: N/A



GHS SAFETY DATA SHEET

WHOLE STILLAGE

SDS DATE: 03/10/2021

IMPURITIES/STABILIZING ADDITIVES CLASSIFICATION (if applicable): N/A

SECTION 3 NOTES: None Available

SECTION 4: FIRST AID MEASURES

Contaminated individuals of chemical exposure must be taken for medical attention if any adverse effect occurs. Rescuers should be taken for medical attention, if necessary. Take copy of label and MSDS to health professional with contaminated individual.

EMERGENCY OVERVIEW: No hazardous components

ROUTES OF ENTRY/FIRST AID:

CONTACT WITH EYES: Flush with water for 15 minutes

CONTACT WITH SKIN: Wash with water and soap

INHALATION: Remove victim to fresh air and seek medical attention if necessary

INGESTION: No first aid needed

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Yeast odors may aggravate existing upper respiratory illnesses

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS: Treat symptomatically

SECTION 4 NOTES: None Available

SECTION 5: FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA: Use appropriate media for surrounding fire

PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS: None

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

(Define specific hazards arising from the chemical e.g., nature of any hazardous combustion products)

HAZARDOUS DECOMPOSITION PRODUCTS: None

FLAMMABLE LIMITS IN AIR (% by volume): Not flammable

UPPER LIMIT:

LOWER LIMIT:

FLASH POINT: Not flammable

F:

C:

METHOD USED: N/A

AUTOIGNITION TEMPERATURE: Not flammable

F:

C:



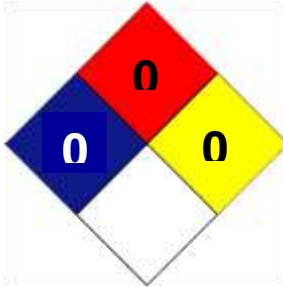
Green Plains

GHS SAFETY DATA SHEET

WHOLE STILLAGE

SDS DATE: 03/10/2021

NFPA HAZARD CLASSIFICATION:



HEALTH=0
 FLAMMABILITY=0
 REACTIVITY=0
 OTHER=N/A

HMIS HAZARD CLASSIFICATION (0-4 scale):

Whole Stillage	
HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	B
Safety glasses, gloves	

SECTION 5 NOTES: None Available

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Wear appropriate PPEs

ENVIRONMENTAL PRECAUTIONS: Keep run-offs out of municipal sewers and open bodies of water. Comply with local, state and federal laws and regulations

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP: Isolate the containment area; Keep unauthorized personnel away; Wear appropriate PPEs; use clean water to dilute and wash spilled area

SECTION 6 NOTES: None Available

SECTION 7: HANDLING AND STORAGE

PRECAUTION FOR SAFE HANDLING: Produce might be hot; wear appropriate PPEs

CONDITIONS FOR SAFE STORAGE (any incompatibilities): Store in accordance with local and state regulations. Keep away from incompatible materials. Use appropriate containments to avoid environmental contamination.

SECTION 7 NOTES: None Available

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS/GUIDELINES: N/A

INGREDIENTS	ACGIH	NIOSH	OSHA-FINAL PELs
Water	N/A	N/A	N/A

ENGINEERING CONTROLS:

VENTILATION: N/A

PERSONAL PROTECTIVE EQUIPMENT (PPE):

EYE PROTECTION: Safety goggles or glasses as appropriate for the job

SKIN PROTECTION: Protective gloves of any material appropriate for the job

RESPIRATORY PROTECTION: None

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Safety shoes

SECTION 8 NOTES: None Available



SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Brown to light-brown liquid

PHYSICAL STATE: Liquid

COLOR: Brown to light-brown

ODOR: Yeast odor may be present

pH AS SUPPLIED: Variable, usually 6-8

pH (Other):

FREEZING POINT:

F: 32.0°F

C: 0°C

BOILING POINT:

F: 212.0°F

C: 100.0°C

MELTING POINT: N/A

F:

C:

FLASH POINT: N/A

F:

C:

EVAPORATION RATE (BASIS=1): N/A

FLAMMABILITY (by %volume): N/A

UPPER FLAMMABILITY LIMIT:

LOWER FLAMMABILITY LIMIT:

VAPOR PRESSURE (mmHg): 1

@

F: Ambient air temperature

C: Ambient air temperature

VAPOR DENSITY (AIR = 1): 1

@

F: Ambient air temperature

C: Ambient air temperature

SOLUBILITY IN WATER: Aqueous solution and suspension

PARTITION COEFFICIENT n-octanol/water: N/A

AUTO-IGNITION TEMPERATURE: N/A

F:

C:

DECOMPOSITION TEMPERATURE: N/A

F:

C:

SPECIFIC GRAVITY (H2O = 1): 1

@

F:

C:

PERCENT SOLIDS BY WEIGHT: Approximately 15.0%

PERCENT VOLATILE: N/A

BY WT/BY VOL @

F:



GHS SAFETY DATA SHEET

WHOLE STILLAGE

SDS DATE: 03/10/2021

C:

VOLATILE ORGANIC COMPOUNDS (VOC): N/A
WITH WATER: LBS/GAL
WITHOUT WATER: LBS/GAL

MOLECULAR WEIGHT: 18 (water)

VISCOSITY: N/A
@
F:
C:

SECTION 9 NOTES: None Available

SECTION 10: STABILITY AND REACTIVITY

REACTIVITY: N/A

STABILITY: Stable

CONDITIONS TO AVOID (STABILITY): N/A

POSSIBILITY OF HAZARDOUS REACTIONS: N/A

INCOMPATIBILITY MATERIAL: N/A

HAZARDOUS DECOMPOSITION PRODUCTS: Strong reducing agents, acid chlorides, phosphorous trichloride, phosphorous pentachloride, and phosphorous oxychloride

SECTION 10 NOTES: None Available

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION: The toxicity data of this product has not been determined by testing or research, but to our best knowledge, this product is non-toxic.

ROUTES OF EXPOSURE: Ingestion

SYMPTOMS RELATED TO THE PHYSICAL, CHEMICAL AND TOXICOLOGICAL CHARACTERISTICS:

CONTACT WITH EYES: Generally causes pain, irritation and reflex lid closure

CONTACT WITH SKIN: No irritation is expected

INHALATION: No long term effects expected

INGESTION: N/A

DELAYED AND IMMEDIATE EFFECTS AND ALSO CHRONIC EFFECTS FROM SHORT- AND LONG-TERM EXPOSURE: N/A

NUMERICAL MEASURES OF TOXICITY:

LD50/LC50: No data available

IRRITATION DATA: No data available

CARCINOGENICITY: No data available

EPIDEMIOLOGY: No data available

TERATOGENICITY: No data available

REPRODUCTIVE EFFECTS: No data available

NEUROTOXICITY: No data available

MUTAGENICITY: No data available



GHS SAFETY DATA SHEET

WHOLE STILLAGE

SDS DATE: 03/10/2021

OTHER: No data available

SECTION 11 NOTES: None Available

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY (AQUATIC AND TERRESTRIAL, WHERE AVAILABLE): Whole stillage is biodegradable but large quantities may increase BOD in surface waters eventually causing stress or death to fish and other aquatic life

PERSISTENCE AND DEGRADABILITY: Biodegradable

BIOACCUMULATIVE POTENTIAL: Not expect to bioaccumulate

MOBILITY IN SOIL: Mobile

OTHER ADVERSE EFFECTS: N/A

SECTION 12 NOTES: None Available

SECTION 13: DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be accordance with local, state and federal regulations

RCRA HAZARD CLASS: N/A

DESCRIPTION OF WASTE RESIDUES AND INFORMATION ON THEIR SAFE HANDLING AND METHODS OF DISPOSAL, INCLUDING ANY CONTAMINATED PACKAGING: Disposal should be in accordance with local, state, and federal regulations.

SECTION 13 NOTES: None Available

SECTION 14: TRANSPORT INFORMATION

U.N. GHS TRANSPORT REQUIREMENT

UN NUMBER: N/A

PROPER SHIPPING NAME: Whole Stillage

TRANSPORT HAZARD CLASS: N/A

PACKING GROUP: N/A

LABEL STATEMENT: N/A

MARINE POLLUTANT: No

SPECIAL PRECAUTIONS FOR USER: Wear appropriate PPEs

SECTION 14 NOTES: None Available

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

TOXIC SUBSTANCE CONTROL ACT (TSCA): Not listed

OCCUPATIONAL, SAFETY AND HEALTH ADMINISTRATION (OSHA): N/A

COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT (CERCLA): N/A

CLEAN WATER ACT (CWA): N/A

CLEAN AIR ACT (CAA): N/A

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA) TITLE III INFORMATION:

SARA SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES: N/A

SARA SECTION 311/312 (40 CFR 370) HAZARD CATEGORIES:N/A

SARA 313 REPORTABLE INGREDIENTS: N/A



GHS SAFETY DATA SHEET

WHOLE STILLAGE

SDS DATE: 03/10/2021

STATE REGULATIONS: N/A

INTERNATIONAL REGULATIONS: N/A

SECTION 15 NOTES: None Available

SECTION 16: OTHER INFORMATION

DISCLAIMER: The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall the company be liable for any claims, losses or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if the company has been advised of the possibility of such damages.

REFERENCES:

GHS Annex II
GHS SDS Instruction

ACRONYMS/ABBREVIATIONS:

ACGIH-American Conference of Governmental Industrial Hygienists
CAA-Clean Air Act
CAS-Chemical Abstracts Service
CERCLA-Comprehensive Response Compensation and Liability Act
CHEMTREC-It serves as a round-the-clock resource for obtaining immediate response information for incidents involving hazardous material and dangerous goods.
CWA-Clean Water Act
EC-European Commission
GHS-Globally Harmonized System of Classification and Labeling of Chemicals
IARC-International Agency for the Research on Cancer
ICSC-International Chemical Safety Cards
LC50-The concentration of a chemical in air or of a chemical in water which causes the death of 50% of a group of test animals.
LD50-The amount of a chemical, given all at once, which causes the death of 50% of a group of test animals.
NIOSH-The National Institute for Occupational Safety and Health
NTP-National Toxicology Program
OSHA-Occupational Safety and Health Administration
RCRA-Resource Conservation and Recovery Act
RQ-Reportable Quantity
SARA-Superfund Amendments and Reauthorization Act
STOST-SE-Specific Target Organ Toxicity Single Exposure
TPQ-Threshold Planning Quantity
TSCA-Toxic Substance Control Act
U.N.-United Nation
UNCED-United Nations Conference on Environment and Development
VOL-Volume
WT-Weight